

Work Order ID 83492

April-19-12 7:30:45 AM

83492

Page 1

Item ID: D3595-200-300

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: RUBBER CUSHION

Start Date: 4/19/12 Start Qty: 8.00

8

Cust Item ID:

Required Date: 4/19/12 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3595

Rev A

100

0.00

100

Waterjet

FLOW WATER JET

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3595 Dwg Rev: *A* Prog Rev: *A* 2-
Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

9 9

FF
12/04/19

*small for
hand cut*

1/A W

QIS

Scr kulca

(X)

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April-19-12 7:30:45 AM

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Page 2

Item ID: D3595-200-300

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: RUBBER CUSHION

Start Date: 4/19/12 Start Qty: 8.00 ***8***

Cust Item ID:

Required Date: 4/19/12 Req'd Qty: 8.00 ***8***

Customer:

Reference:

Approvals: Process Plan: Date:

Run Start ***NR1***

QC: Date:

Stop ***NR2***

Tooling: Date:

SPC (Y/N): Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 12/04/19

12-04-19

Picklist Print

April-19-12 7:30:44 AM

Page 1

Work Order ID: 83492

Parent Item: D3595-200-300

Parent Item Name: RUBBER CUSHION

Start Date: 4/19/12

Required Date: 4/19/12

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A New Issue 08-05-14 DD Verified By:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO80S.125 NEOPRENE SHEET 0.125		Purchased	No			110	sf	178.3240	0.0206	0.1648	(9)		

Location

MAT052

115916

Loc Qty

178.324

178.324

Loc Code

0.1854

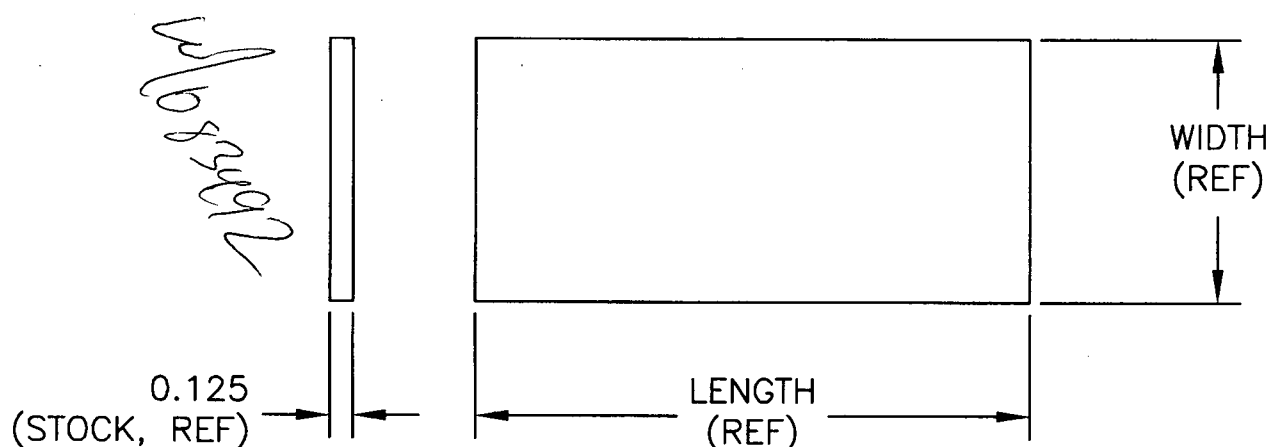
FF 12/04/12



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED
07.02.14 [Signature]

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH
LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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